

EE Radiator Brace Instructions



FIG 1



FIG 2



FIG 3

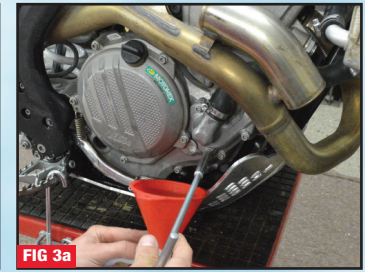


FIG 3a

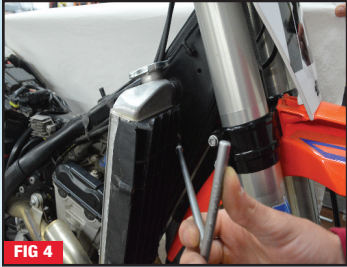


FIG 4



FIG 5

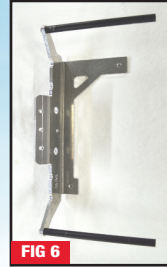


FIG 6

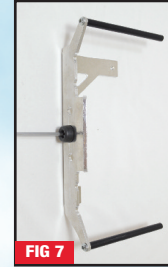


FIG 7

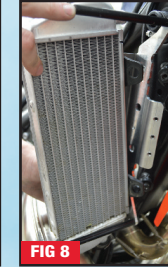


FIG 8



FIG 9



FIG 10



FIG 11



FIG 12



FIG 13



FIG 14



FIG 15

- 1** Remove the seat (Fig. 1).
 - 2** Remove the tank and shrouds (Fig. 2).
 - 3** Drain the coolant (Fig. 3).
 - 3a** **NOTE:** you will need to remove the radiator cap to allow the coolant to fully drain.
 - 3b** Once the coolant is drained, be sure to reinstall the drain bolt.
 - 4** Using an 8mm T-handle or socket, remove the two mounting bolts for the radiator and louver. (Fig. 4).
 - 5** Loosen the top radiator hose clamp only, and disconnect the radiator from the hose (Fig. 5).
 - 6** With the supplied M6x16mm button head bolts attach the 2 supplied radiator rods to the part labeled 017R/L1 (right or left side) (Fig. 6).
 - 7** Install the supplied rubber bumper to the side of the 017R/L1 with the supplied 6x8mm button head bolt. (Fig 7).
 - 8** Position the 017R/L1 assembly between the frame and the radiator (Fig. 8).
 - 9** Slide the radiator back onto the upper hose and tighten the hose clamp.
 - 10** Set the radiator louver back into position (make sure the louver is in the groove on the outside of the radiator).
 - 11** Using the supplied M6x16mm flange bolts, attach part 017R/L2 on the frame over the louver. (do not fully tighten yet) (Fig 9).
 - 12** With the 3 supplied M6x10mm button head bolts attach part 017R/L2 to part 017R/L1 (Fig 10).
 - 13** Now tighten the M6x16mm flange bolts to the frame making sure that the louver is over the top of the posts on the frame so that the part 017R/L3 lands flat on the top of the posts.
 - 14** **For EXC models that have a fan**, unbolt the fan bracket from the radiator and then remove the fan from the bracket. Attach the fan to part 017R3 using 3 of the original screws. (Fig. 11).
 - 15** Using the supplied M6x16mm button head bolts attach the part labeled 017R/L3 to the outside of the rods (Fig. 12).
 - 15a** Use the supplied M6x8mm button head bolts to connect the back side of the two pieces together (Fig. 13).
 - 15b** Tighten all fasteners
 - 16** Use the supplied rubber straps to secure your radiator shrouds (Fig. 14).
- OPTIONAL:** If you would like the shrouds to fit tighter to the radiator, using a 3/8" drill bit, drill a hole on the outside edge of each factory hole (Fig 15).
- 17** Repeat steps 4-11 on the opposite side of the bike.
 - 18** Replenish the coolant.
 - 19** **NOTE:** Put the seat back on.
 - 20** Have fun and ride safe!

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INSTRUCTIONS

Radiator Brace Instructions

Part# 11-017